

**I Claim:**

1. A manufacturing process of a Teflon dual-direction  
extending film filtration nonwoven having process method of,  
a dual-direction extending film is splitted to become flock  
5 or lint;

a layer of flock or lint and a layer of dual-direction  
extending film have to be processed by carding and  
multi-laying;

processed by needle-punching;  
10 laminate with a Teflon film and adhere-combined by  
thermo-heating, a filtration nonwoven finished product is made.

2. A manufacturing process of a Teflon dual-direction  
extending film filtration nonwoven as claimed in Claim 1, said  
15 flock or lint structure is added with a layer of dual-direction  
extending film, and can be multi-layers.

3. A manufacturing process of a Teflon dual-direction  
extending film filtration nonwoven as claimed in Claim 1,  
20 ultrasonic adhering, high cycle wave adhering and adhering by  
adhesives can be used instead of said thermo-heating for  
adhered-combining.

4. A manufacturing process of a Teflon dual-direction  
25 extending film filtration nonwoven having the following  
manufacturing processes,  
multi-laying of film (or dual-direction extending film);

apply needle-punching;  
laminate with a Teflon film, then adhere-combined by  
thermo-heating, a filtration nonwoven finished product is made.

5        5. A manufacturing process of a Teflon dual-direction  
extending film filtration nonwoven as claimed in Claim 4,  
ultrasonic adhering, high cycle wave adhering and adhering by  
adhesives can be used instead of said thermo-heating for  
adhered-combining.

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6. A manufacturing process of a Teflon dual-direction  
extending film filtration nonwoven as claimed in Claim 4, said  
film (or dual-direction extending film) can be processed by  
film-splitting first.

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